RICHMOND
CAMBRIDGE 100'S S.P.
370 (PC)

Effective Date: September 12, 1980

COPY

CIGARETTE DESCRIPTIVE FOR CAMBRIDGE 100'S S.P.

Length - 99.5mm

Circumference - 24.8mm

Filter - 31.5mm

Cigarette Rod:

Filler - Cambridge

Cuts - 30/inch

Paper - Schweitzer 110-6; 27.0mm x 6500m; P.M. Material Code 10-111-B -USE UP & REPLACE WITH- Schweitzer 110-6 ONLY; 27.0mm x 6500m; P.M. Material Code 10-111-A

Print Die - Machine Number

Ink - J.M. Fry Type 1-376 (MARK VIII); P.M. Material Code 60-906-A

Circumference - 24.8mm

Length - 68.0mm

Rod R.T.D. - 2.4 inches of water (2.2-2.6 inches of water)(10mm Inserted)

Cigarette:

Tipping - 72mm x 2700m Pre-Print, Pre-Perf.; P.M. Material Code 12-124-A

Tipping Adhesive - Ajax 563-6; P.M. Material Code 61-001-A
Ajax 563-8; P.M. Material Code 61-002-A
Ajax AC 512-2; P.M. Material Code 61-003-A

Moisture - 12.2% (11.5%-12.9%) (O.V. AT MAKER)

Total R.T.D. - 5.0-5.4 inches of water (Diluted)

Plug R.T.D. - 6.1-6.9 inches of water (Undiluted)

Dilution Target - 57% ± 5%

Glue Roller Drawing - #B-93193 (See Engineering for latest Revision Number)
Patch Size - 8.5mm x 20mm

Prepared By: Debbie J. Morgan

Approved By: James L. Myracle
Operations Services

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This supersedes specification dated dated May 14, 1980. Reason for change: Glue Roller Drawing Number and Patch Size added to specification.

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